

Superior Solutions for Sheet Metal Fabricators

# Salvagnini Type II Tooling System

- ▶ 33mm 6 Ton
- ▶ 60mm 6.5 Ton
- ▶ 90mm 18 Ton
- ▶ 101mm 18 Ton



mate.com

**Part Number**

**Mate Tooling Lasts Longer**

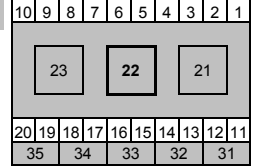
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# Salvagnini Type II Tooling System

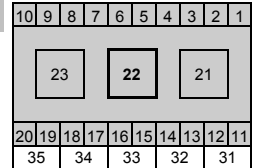
## 33mm FOR SALVAGNINI POSITIONS 1-20 6 TON

		Maximum Diameter or Diagonal 0.030(0.80) to 0.236(6.00)	Maximum Diameter or Diagonal 0.237(0.60) to 0.413(10.50)	Maximum Diameter or Diagonal 0.030(0.80) to 1.299(33.00)
Punch Chuck		VINLS010	VINLS020	-
Punch Insert	Round	PALA0A	PALB0A	-
	Shape	-	-	-
Solid Punch	Round	-	-	PALC0A
	Shape	-	-	PALC_A
Stripper	Round	S0LA0A	S0LB0A	S0LC0A
	Shape	-	-	S0LC_A
Die	Round	D0LA00	D0LB00	D0LC00
	Shape	-	-	D0LC_0
Die Shim Pack		MLSC	MLSC	MLSC



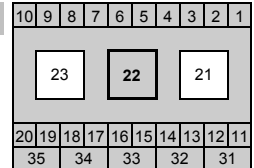
## 60mm FOR SALVAGNINI PR POSITIONS 31-35 6.5 TON

		Maximum Diameter or Diagonal 0.030(0.80) to 2.362(60.00)
Punch	Round	PALD0A
	Shape	PALD_A
Stripper	Round	S0LD0A
	Shape	S0LD_A
Die	Round	D0LD00
	Shape	D0LD_0



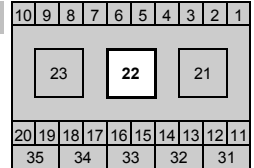
## 90mm FOR SALVAGNINI POSITIONS 21 AND 23 18 TON

		Maximum Diameter or Diagonal 1.300(33.10) to 2.598(66.00)	Maximum Diameter or Diagonal 2.599(66.01) to 3.543(90.00)
Punch	Round	PALE0A	PALF0A
	Shape	PALE_A	PALF_A
Stripper	Round	S0LE0A	S0LF0A
	Shape	S0LE_A	S0LF_A
Die	Round	D0LE00	D0LF00
	Shape	D0LE_0	D0LF_0
Die Brush		MIS61188	MIS61188

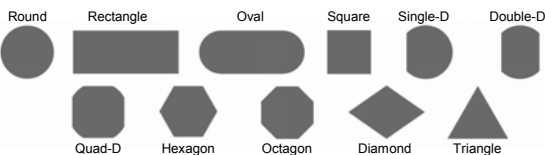


## 101mm SQUARE FOR SALVAGNINI POSITIONS 22 18 TON

		3.976(101.00) Square Only
Punch	Square	PALG3A3976
Die	Square	D0LG303976



### Standard Shapes



### General Add-Ons

Radius Corner	Add 10%	to punch, stripper, and die
Special Angle Settings	Add 25%	to punch, stripper, and die

### Small Diameter Round Tools

Diameter 0.031(0.79) to 0.061(1.55)	Add 25%	to punch, stripper, and die
Diameter 0.062(1.56) to 0.092(2.34)	Add 10%	to punch, stripper, and die

### Narrow Width Shaped Tools

Widths under 0.125(3.18)	Add 25%	to punch, stripper, and die
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### Maxima or Nitride

Punch Insert 6mm and 10.5mm	Add	to punch
33mm Punch	Add	to punch
60mm Punch	Add	to punch
90mm Punch	Add	to punch
101mm Square Punch	Add	to punch

### Punching Orientation

Rectangles, Ovals and any shape other than Round or Square must specify orientation when ordering.

